

ENGINEERING CHANGE NOTICE

DART AEROSPACE LTD

Date:	20.02.14	Job No.:	Sustaining 588/589	ADR Yes/No:	N	ADR Date:		ECN #:	2020 513
Product No.:	D350-588	Created By:	SAP	Approved By:	ap				
Product Name:	Aft Door Hinge Modification Kit	Checked By:	met						

Reason for Change:
Supplier change on part

Documents Released:

D2586 Rev. F

IF APPLICABLE: NCR: _____ PAR: _____ CAR: 20-360 CIR: _____ URF: 2020-513

PAPERWORK UPDATE ☐

PARTS MUST COMPLY ☐

PREVIOUS PARTS SATISFACTORY ☐

#	Quality Assurance / Customer Support Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Airbus	N			
3	Notify Leonardo	N			
4	Manufacturing Licensing Agreement Update	N			

#	Engineering Actions	Reqd	Resp	Notes	Complete
5	Required Documents/Drawings/Item ID's Under Review (URF)	N			
6	Update Master Document List (MDL)	Y	MG	MLD-D350-588 Rev. G	
7	Update Document Record (DR)	N			
8	Update Product Compatability Matrix	N			
9	Notify TC / FAA of Change (eg. ICA, 8110-3)	N			
10					

#	Document Control Actions	Reqd	Resp	Notes	Complete
11	Move / Update Electronic Files / Design Journal	Y	MG		met 20.02.14
12	Update Product Specification Files (Bluefiles)	N	MG		
13	Update Approved/Preliminary Dwg PDF Files	Y	MG		met 20.02.14
14	Update Product Development Summary (STC applications)	N			
15	Update QSI 021 (TC/FAA STC) and/or STC Approval List	N	MG		
16	Create/Update Parts / STC Database	Y	MG		met 20.02.14
17	Update / Verify Authorized Release Certificate Database	N			
18	Create / Update Change Record Form / Item Card Database	Y	MG		met 20.02.14
19	Create / Update Packaging Process Plan (PPP)	Y	MG		met 20.02.14
20	Red Decals required on Packaging Process Plan (PPP)?	Y	MG		met 20.02.14
21	Update Controlled Supplier Documents (Qpulse) Database	Y	MG	No dwg @ suppliers	met 20.02.14
22	Update Grey Project Binder / Electronic Project Folder	Y	MG		met 20.02.14
23	Update D-Part / M-Drawing / DSI / DEO Master Binders	Y	MG		met 20.02.14
24	Update "Royalty Paid to" attribute (Parts sold under Dart USA STC's)	N			
25					

Description / Action:

Close CAR20-360,
Close URF2020-513

D350-588-011 up change number to 003
D350-588-041 up change number to 004
D350-589-011 up change number to 003
D350-600-242 up change number to 003

B+R
D2586's sth - rework R207089
wip 206135
No sth R207084
1 sth R207083
2 sth R207083
wip updated at DC
Broussard - script for # to bring back
20.02.18
see attached

ECN Verified & Complete: _____ Date: _____

Linda Lacelle

From: Tyler Kuhn
Sent: Thursday, February 20, 2020 7:04 AM
To: Linda Lacelle; Tristan Laporte
Subject: RE: D2586 latches

Hi Linda,

I will toss these to scrap them.

Best,
Tyler Kuhn

From: Linda Lacelle <llacelle@dartaero.com>
Sent: Tuesday, February 18, 2020 12:32 PM
To: Tyler Kuhn <tkuhn@dartaero.com>; Tristan Laporte <tlaporte@dartaero.com>
Subject: D2586 latches

Hi Guys,
We received an ECN to rework all D2586 latches in stock. I don't think it's worth the \$\$ to bring back the 2 you have in stock for rework, so I would like you to scrap and confirm these are scrap pls.

Pat,
Pls scrap in Plex

Operation Totals:			1	50	0					
D2586	160	QC 21 - SA								
			<u>F152211</u>			2 pcs	0	152211	Broussard	

Linda Lacelle

From: Patrick Duval
Sent: Thursday, February 20, 2020 7:19 AM
To: Linda Lacelle
Subject: RE: D2586 latches

Done.

Operation Totals:		1		0	0							
D2586	160	QC 21 - SA	F139228		1 pcs	0	139228	Broussard			10/10/2017	
			F152211		2 pcs	0	152211	Broussard		Scrap	10/10/2017	physically scrap at Broussard
			F154875		1 pcs	0	154875	STAR1			10/10/2017	

Pat Duval

From: Linda Lacelle <llacelle@dartaero.com>
Sent: February 20, 2020 7:07 AM
To: Patrick Duval <pduval@dartaero.com>
Subject: FW: D2586 latches

fyi

From: Tyler Kuhn <tkuhn@dartaero.com>
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